



AlCrNX Coated

Variable Index, 4-Flute, Ball End, Fractional, 38° Helix

Cutter Ø	Decimal Equiv	Flute Length	OAL	Shank Ø	AlCrNX Coated Part #
1/8	.1250	1/2	1-1/2	1/8	REX4300
5/32	.1563	9/16	2	3/16	REX4301
3/16	.1875	9/16	2	3/16	REX4302
1/4	.2500	3/4	2-1/2	1/4	REX4304
5/16	.3125	13/16	2-1/2	5/16	REX4305
3/8	.3750	7/8	2-1/2	3/8	REX4306
7/16	.4375	1	2-3/4	7/16	REX4307
1/2	.5000	1-1/4	3	1/2	REX4308
5/8	.6250	1-3/8	3-1/2	5/8	REX4310
3/4	.7500	1-5/8	4	3/4	REX4311



AlCrNX Coated

Variable Index, 4-Flute, Ball End, Metric, 38° Helix

Cutter Ø	Decimal Equiv	Flute Length	OAL	Shank Ø	AlCrNX Coated Part #
6MM	.2362	13	57	6	REX4653
8MM	.3150	19	63	8	REX4654
10MM	.3937	22	72	10	REX4655
12MM	.4724	26	83	12	REX4656
16MM	.6299	34	92	16	REX4657
20MM	.7874	38	104	20	REX4658

Tolerances	Diameter	Shank	Radius
Fractional	+0.000, -0.002	-0.0001, -0.0004	+0.000, -0.001

Tolerances	Diameter	Shank	Radius
Metric	+0.000, -0.050	-0.0025, -0.0100	+0.000, -0.025



Speeds & Feeds page 194-195.
Tool application data pages 213-214.